

**Work Order ID 61145**

Tuesday, August 10, 2010 8:34:18 AM



Page 1

Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 8/11/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 10-8-10

Tooling:

Date:

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-024 CHG 002

3  
ECW 1118

for BG 10-8-25

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Pick Kit (4)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

4

- steps already in Boxes w/ paper work,  
- kits separated for pking in boxes.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 61145**

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Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 8/11/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D206-628-024 Location: <u>7A</u> <input type="checkbox"/> PPP Rev: <u>G</u>	0.00							<u>10/9/2</u> (4)
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							<u>10/09/02</u> mf 10-9-02

**Dart Aerospace Ltd**

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 61145

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/11/2010


Required Date: 8/25/2010

Start Qty: 4.00


Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
IPP rev F ncr 09-004 09.01.09 EC verified by:DD


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A  BOLT		Purchased	No			120	Each	1,889.000	3	12			
--	--	-----------	----	--	--	-----	------	-----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST350	1889	
114108	14	
114416	12	
114523	2	
114941	861	
115300	1000	

AN4C14A  Bolt		Purchased	No			120	Each	89.0000	4	16			
---	--	-----------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST358	89	
111902	89	

AN4C15A  Bolt		Purchased	No			120	Each	124.0000	8	32			
---	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST358	124	
111819	1	
113595	11	
113603	10	
114330	2	
114442	50	
114523	50	

M114941 20  
M114523 70

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Work Order ID: 61145

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 4.00

Required Qty: 4.00

*[Handwritten mark]* AN960C10 *[Handwritten mark]* NAS1149C0363 Purchased No

120

Each

0.0000

3

12



WASHER

AN960C416L

Purchased

No

120

Each

820.0000

24

96



WASHER

## Location

## Loc Qty

## Loc Code

FG

44

104925

44

ST346

776

106785

38

107008

10

112794

287

112828 ✓

400

69220

41

*[Handwritten mark]* D2731-7 Manufactured No

120

Each

83.0000

4

16



Mounting Lug

## Location

## Loc Qty

## Loc Code

ST470

83

52330 ✓

35

55773 ✓

8

59202 ✓

40

*[Handwritten mark]* D2732 Manufactured No

120

f

324.9310

2

8



Rubber Extrusion

## Location

## Loc Qty

## Loc Code

ST412

324.931

56516

324.931

*XB @ 3.0" long*  
*(per kit)* *5/10/10/25*

*52330 11X*

*59202 5X*

*per 2*

*8*

*56516*

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61145

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 4.00

Required Qty: 4.00

D2842-042  
Step Assembly RH, 206 Float

Manufactured No

120

Each

0.0000

1

4

D2844-1  
Arm

Manufactured No

120

Each

16.0000

2

8

D2844-3  
Arm

Manufactured No

120

Each

10.0000

1

4

D3394-043  
Lug Assembly

Manufactured No

120

Each

65.0000

4

16

## Location

ST265

52030

## Loc Qty

16

16

## Loc Code

## Location

ST265

50825

## Loc Qty

10

10

## Loc Code

## Location

ST475

45365

52331

55772

## Loc Qty

65

9

45

11

## Loc Code

61154  
B61155

52030 3X  
4

4x  
50825 16

45365 3X  
52331 13X

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Work Order ID: 61145

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

120

Each

1,211.000

12

48



Nut Kit w/ 1 extra



M 109545 13x

M 111274 13x

*[Signature]*

## Location

## Loc Qty

## Loc Code

FG	40
104603	40
ST301	1171
112492	25
113069	8
114348	338
114523	500
114784	300

M 114348 22x

NAS1515H3

Purchased

No

120

Each

134.0000

3

12



Washer



12

*[Signature]*

## Location

## Loc Qty

## Loc Code

ST277	134
111268	134

111268

96

NAS1515H4L

Purchased

No

120

Each

888.0000

24



WASHER



96

*[Signature]* 10/8/25 (4)

## Location

## Loc Qty

## Loc Code

FG	40
103691	40
ST277	848
112492	223
114236	268
114265	357

M 112492 68x

M 114236 28x

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## 5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE